Thursday, 8/24/2006 11:01:01 AM Kim Johnston User: **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : FLOAT SKIDTUBE **S**ustomer Job Number : 28306 : 10366 **Estimate Number** : NA : D412742013 **Part Number** P.O. Number S.O. No. : y) (A : 8/24/2006 This Issue **Drawing Number** : N/A : N/A : NC Prsht Rev. Project Number : N/A Type : LANDING GEAR : N/A First Issue # **Drawing Revision** : 27611 Previous Run Material **Due Date** : 9/22/2006 Qty: 1 Um: Each Written By Checked & Approved By 05.10.13 New Issue KJ/JLM Comment Est Rev:B 06-06-08 As per DSI9336 JLM **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** 1.0 DC DOCUMENT CONTROL Comment: DOCUMENT CONTROL Ko 06. 09,07 Photocopy bluefile and create labels per PPP D412-742-013 &DSI 9330 & DSI 9336 CHG001 2.0 28306A FLOAT SKID ASSEMBLY Comment: Sub-Component FLOAT SKID ASSEMBLY D412-742-043 B 276/2 3.0 D2571 Saddle, Fwd, Out Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description 1 D2571 Saddle Fwd Outside 4.0 D2572 Saddle, Fwd, In Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description D2572 Saddle Fwd Inside 5.0 D2573 Saddle, Aft, Out Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: BO6/09/11 **Qty Part Number** Description Batch

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Thursday, 8/24/2006 11:01:02 AM Date: User: Kim Johnston **Process Sheet Drawing Name: FLOAT SKIDTUBE** Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 28306 Job Number: Seq. #: Description: Machine Or Operation: 1 D2573 Saddle Aft Outside 6.0 D2574 Saddle, Aft, In 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch Saddle Aft Outside B278 1 D2574 D2747 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number Description** Batch Bolt 4 D2747 D2876 8.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part Number Description Saddle Spacer 2 D2876 Saddle Spacer D2877 9.0 2.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch 2 D2877 Saddle Spacer 10.0 D34031 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description Bushing 1526 794 16 D3403-1 11.0 D34033 Bushing 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.: Pick: Description B 2 **Qty Part Number** 8 D3403-3

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Thursday, 8/24/2006 11:01:02 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 28306 - Job Number: Seq. #: Description: **Machine Or Operation:** D3405041 Lug Assembly 12.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Description **Qty Part Number** 1 D3405-041 GHW Lug 13.0 D3405043 Lug Assembly 1.0000 Each(s)/Unit Total: Comment: Qty.: 1.0000 Each(s) Pick: Description **Qty Part Number GHW Lug** 1 D3405-043 14.0 AN4C6A Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description Batch 1100651 Bolt 16 AN4C6A AN4C46A 15.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description 4 AN4C46A Bolt AN4C52A 16.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 8 AN4C52A 17.0 AN6C12A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** 8 AN6C12A Bolt

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Thursday, 8/24/2006 11:01:02 AM Date: Uger: Kim Johnston **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 28306 - Job Number: Description: Seq. #: **Machine Or Operation:** 18.0 AN960C416L WASHER 32.0000 Each(s) 32.0000 Each(s)/Unit Total: Comment: Qty.: Pick: **Qty Part Number** Description Batch Washer M10065 32 AN960C416L WASHER AN960C616L 19.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Washer 8 AN960C616L WASHER 20.0 AN960C716L 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description Batch n101519 Washer 16 AN960C716L MS210434 Nut 21.0 Comment: Qty.: 29.0000 Each(s)/Unit Total: 29.0000 Each(s) Pick: Description M100390 **Qty Part Number** 29 MS21043-4 Nut 22.0 NAS1515H4L Inventory athere was Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: **Qty Part Number** Description Washer 32 NAS1515H4L

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NOTE: Date & initial all entries				QA: N/C Closed:	Date:

Date: Thursday, 8/24/2006 11:01:02 AM Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 28306 **Part Number:** D412742013 - Job Number: Description: Seq. #: **Machine Or Operation:** Bolt 28.0 AN4C7A Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Bolt Batch: M101427 INSPECT 100% KITS FOR COMPLETENESS QC4 29.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 30.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 Location: DC 31.0 Comment: DOCUMENT CONTROL Inspection Level 21 Cadel09/12 Job Completion

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